BD tools for enabling subcutaneous injection delivery of complex biologics

BD SCF™ PremiumCoat® 1-3mL Plunger Stopper



BD SCF™ PremiumCoat® 1-3mL Plunger Stopper is intended to support the subcutaneous injection of complex biologics and viscous solutions with a 1-3mL prefilled syringe-based combination product.^{1,2}

Product Features:

- 1-3mL plunger stopper
 - Leverages BD's end processing expertise in washing, siliconization, vision inspection and packaging
 - Utilizes Aptar's commercialized
 PremiumCoat® vial stopper formulation
 and coating
- Bromobutyl formulation (6720GC)³
- Fluoropolymer coating ethylene tetrafluoroethylene (ETFE)³
- Flexibility in processing: compatible with both vented and vacuum stoppering methods⁴



System Integration Experience:

 BD offers a robust system data package⁹ to support integration of the BD SCF™ PremiumCoat[®] into combination products, such as with a prefillable syringe and/or autoinjector or safety device

Availability:

- Commercially available**** in TSCF and BSCF packaging configurations without BD Visioguard™ 100% camera inspection
- BD Visioguard[™] 100% camera inspection planned for release in 2025



Performance & Safety Benefits:

- BD SCF™ PremiumCoat® supports

 a higher predictable system
 injection performance in
 combination with autoinjector
 due to reduced glide force and
 glide force variability by up to

 51% and 73% respectively**5
- With BD SCF™ PremiumCoat®, BD guarantees** that all stopper ribs touch inside of the prefilled syringe barrel to enable improved container closure integrity*5,6
- BD SCF™ PremiumCoat® coating prevents migration of certain elements⁷****
- Minimizes the risk of contamination from foreign matter using BD Visioguard™ 100% camera inspection once available in 20258



- ° CCI = Container Closure Integrity
- * When compared to the BD SCF™ FluroTec® Plunger Stopper. Results are based on a sample of 100 pieces of BD Flurotec® and BD SCF™ PremiumCoat®. Variables compared were Mean (glide force reduction) and standard deviation (glide force variability)
- ** Becton, Dickinson and Company. BD SCF™ PremiumCoat® Plunger Stopper 1-3mL Customer quality specification
- *** Extractables analysis with glass cane and by immersion showed that the coating provides a barrier effect for a number of potential extractables in the 6720 formulation, for elemental impurities and semi-volatile and non-volatile organic molecules.
- **** As of March 2024, For Human Use samples are available without vision inspection
- ¥ Gliding test performed at nominal design space, in BD Neopak™ Glass Prefillable Syringe 2,25mL 27G filled with WFT
- TSCF Transfer door Sterile Clean Fill 15,000 stopper units per package
- BSCF Bagged Sterile Clean Fill 4,600 stopper units per package

References:

- 1. Becton, Dickinson and Company. Prefilled Syringe Customer Requirements Research, Voice of the Customer [internal study]. Le Pont-de-Claix, France; Becton, Dickinson and Company; 2018.
- Becton, Dickinson and Company. TPP20190717 (v0.1)_BD SCF™ PremiumCoat® Target Product Profile [internal study]. Le Pont-de-Claix, France; Becton, Dickinson and Company; 2020.
- 3. Becton, Dickinson and Company. DIS20184181_BD Design Input Specification, Le Pont-de-Claix, France; Becton, Dickinson and Company; 2021.
- Becton, Dickinson and Company. Bausch + Ströbel SCF™ PremiumCoat® Plunger Stopper: Proof of processability.
 BD Medical Pharmaceutical Systems; 2024.
- 5. Becton, Dickinson and Company. TR20234488 Le Pont-de-Claix, France; Becton, Dickinson and Company; 2024.
- Becton, Dickinson and Company. BD SCF™ PremiumCoat® 1-3mL Plunger stopper finite element analysis simulating contact pressure [internal study], Pont-de-Claix, FR: Becton Dickinson and Company; 2022.
- 7. Becton, Dickinson and Company. TR20233592 Extractable study of BD SCF™ PremiumCoat® 1-3mL.
- Becton, Dickinson and Company. BD SCF™ PremiumCoat® 1mlL R&D data_[internal study]. Le Pont-de-Claix, France; Becton, Dickinson and Company; 2020. Similar results expected for 1-3mL.
- $9. \ \ Becton, Dickinson\ and\ Company.\ BD\ R\&D\ System\ Integration\ data\ generation\ plan\ road\ map.$

